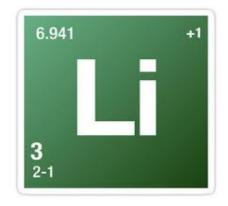
The Lithium Market

What is lithium?

Lithium (chemical symbol: Li) is the lightest of all metals. It does not occur as a pure element in nature but is contained within mineral deposits or salts, including brine lakes and seawater. The contained concentration of lithium is generally low and there are only a limited number of resources where lithium can be economically extracted.



Lithium and its chemical compounds exhibit a broad range of beneficial properties including:

- The highest electrochemical potential of all metals.
- An extremely high co-efficient of thermal expansion.
- Fluxing and catalytic characteristics.
- Acts as a viscosity modifier in glass applications.

Chemical Applications:

Lithium can be processed to form a variety of chemicals including lithium carbonate, lithium bromide, lithium chloride, butyl lithium and lithium hydroxide. The fastest growing and second largest market for lithium globally is for use in batteries.

Batteries:

There are two types of lithium batteries,

Primary (non-Rechargeable):

Including coin or cylindrical batteries used in calculators and digital



Typical non-rechargeable batteries found in items like remote controls and children's toys.

cameras. Lithium batteries have higher energy density compared to alkaline batteries, as well as lower weight and long shelf and operating life.

Secondary (rechargeable): Key current applications for lithium batteries are in powering cell phones, laptops and other hand held electronic devices, power tools and large format batteries for electricity grid stabilisation. The advantage of the lithium secondary battery are its higher energy density and lighter weight, compared to nickel cadmium and nickel metal hydride batteries.

A growing application for lithium batteries is a power source for a wide range of electric vehicles, including electric bikes, scooters, buses, taxies, and passenger electric vehicles. There are three main categories of electric passenger vehicles; Hybrid Electric Vehicles, Plug-In Hybrid Vehicles and Electric Vehicles.

The electrification of vehicles is strongly supported by governments around



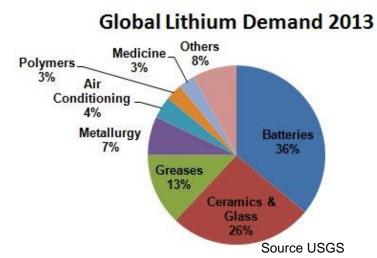
the world due to increasing political and consumer focus on climate change and energy security. The introduction of mass produced passenger electric vehicles has the potential to significantly increase the future consumption of lithium.

Lithium Battery For Green Energy

Other Chemical Applications:

Lithium chemicals are also used in a variety of other applications including:

- Lubricants: Lithium is used as a thickener in grease, ensuring lubrication properties are maintained over a broad range of temperature.
- Aluminum Smelting: the addition of lithium during aluminum smelting reduces power consumption,



increases both electrical conductivity and reduces fluorine emission. The process increases strength and lightens the end product. These new aluminum/lithium alloys are now being used in the auto and airline industry for fossil fuel savings.

- Air Treatment: Lithium may be used as an absorption medium for industrial refrigeration systems and for humidity control and drying systems.
- Pharmaceuticals: Lithium is used in the treatment for bi-polar disorder as well as in other pharmaceutical products.

Glass and Ceramics:

Glass: including container glass, flat glass, pharmaceutical glass, specialty glass and fiberglass. These glass products may be designed for durability or corrosion resistance or for the use at high temperatures where thermal shock resistance is important. The addition of lithium increases the glass melt rate, lowers viscosity and the melt temperature providing higher output energy savings and moulding benefits.

Ceramics: including ceramic bodies, frits glazes and heatproof ceramic cookware. Lithium lowers firing temperatures and thermal expansion and increases the strength of ceramic bodies. The addition of lithium to glazes improves viscosity for coating, as well as improving the glazes colour, strength and lustre. Specialty Applications: including induction cook tops and cookware. Lithium's extremely high co-efficient of thermal expansion makes these products resistant to thermal shock and imparts mechanical strength.

Other Technical Applications:

Lithium is also used in a variety of metallurgical applications, including:

Steel Castings: the addition of lithium to continuous castings moulds fluxes assists in producing thermal insulation and lubricates the surface of the steel in the continuous casting process.

Iron Castings: in the production of iron castings, such as engine blocks, lithium reduces the effect of veining, thereby reducing the number of defective casts

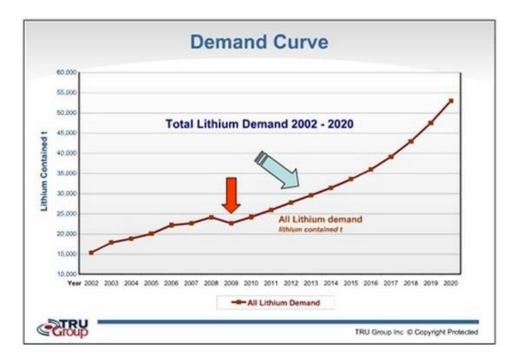
Lithium Supply and Demand

The following narrative is drawn from the United States Geological Survey (USGS)



In 2012, lithium consumption in the United States was estimated to be about 2,000 metric tons (t) of contained lithium, the same as that in 2011 and about 80% greater

than that in 2010. The increase in U.S. consumption in 2011 and 2012 relative to 2010 was primarily the result of increased demand for lithiumbased air treatment, battery, ceramic and glass, grease, metallurgical, pharmaceutical, and polymer products in the United States. Net imports of lithium compounds into the United States in 2012 decreased by about 5% from those in 2011, and were nearly 15% lower than those in 2008. In the United States, one lithium brine operation with associated lithium carbonate and lithium hydroxide plants operated in Silver Peak, NV. Domestic and imported lithium carbonate, lithium chloride, and lithium hydroxide were consumed directly in industrial applications and used as raw materials for downstream lithium carbonate, lithium chloride, and lithium hydroxide. World lithium production in 2012 (excluding U.S. production) was estimated to be 36,600t of lithium contained in minerals and compounds, an increase of 8% from that of 2011.



Lithium historically has been mined from two distinct sources: continental brines and hard rock minerals. Chile, the world's leading producer of lithium carbonate, recovered lithium from two brine operations on the Salar de Atacama in the Andes. Concentrated brines were transported to and processed at two lithium carbonate plants, one lithium chloride plant, and one lithium hydroxide plant in Antofagasta, on the Chilean coast. Lithium carbonate and lithium chloride also were produced from brines from the Salar del Hombre Muerto in the Andes Mountains in Argentina. A large percentage of the lithium carbonate produced in South America was exported to the United States. In China, lithium carbonate was produced from brines from the Zabayu Salt Lake in western Tibet and from the Dongtai and Xitai Salt Lakes in Qinghai Province. China was the only country that produced large quantities of lithium carbonate from mineral concentrates, mostly from imported Australian spodumene. Australia was, by far, the leading producer of lithium mineral concentrates, but Brazil, China, Portugal, and Zimbabwe also produced significant quantities, most of which is used directly in the production of ceramics and glass.

Worldwide lithium resource exploration (led predominantly by Australian and Canadian startup companies) has increased significantly in recent years. The continental brine and clay resources of Nevada and geothermal brines of California were a major focus of exploration in the United States, as were the pegmatite and oil brine resources of Canada and the pegmatite resources of Australia. Additionally, significant exploration was conducted in Argentina, Bolivia, and Chile for continental brines.

Consumption

Lithium is sold as brines, compounds, metal, or mineral concentrates depending on the end use. Lithium's electrochemical reactivity and other unique properties have resulted in many commercial lithium products. For many years, most lithium compounds and minerals were used in the production of ceramics, glass, and primary aluminum. As a result of growth in lithium battery use and a reduction in the use of lithium in aluminum production, batteries have gained market share. For 2012, according to one estimate, the main global markets for lithium products were batteries, 35%; ceramics and glass, 26%; lubricating greases, 13%; metallurgy, 8%; air conditioning, 4%; polymers, 3%; medical applications, 3%; and other uses, 8%* (Desormeaux, 2013, p. 13). Other uses may have included alloys, cement and concrete, dyestuffs, industrial bleaching and sanitation, pool chemicals, and specialty inorganics (FMC Corp., 2008).



* U.S. consumption was not available in this report.

Source: signumBOX estimates 2012



Aerovironnment Electric Vehicle charging station

Lithium's properties make it one of the most attractive battery materials of all the elements. Worldwide, rechargeable lithium batteries powered most cellular telephones and laptop computers, as well as many heavy-duty power tools. Automakers were developing and improving lithium batteries for

electric vehicles (EVs), HEVs, and plug-in hybrid electric vehicles (PHEVs).

The Portable Rechargeable Battery Association reported that the number of lithium-ion cells produced worldwide increased to 4.4 billion in 2012, a 450% increase from 800 million cells made in 2002 (Seetharaman, 2013). The global lithium-ion battery market had revenues of \$11.7 billion in 2012. Consumer applications (cameras, cellular telephones, computer tablets, laptop computers, etc.) accounted for 64% of the revenues; industrial applications (aerospace and defense, energy storage, industrial tools, medical devices, etc.) accounted for 22%; and automotive applications (EVs, HEVs, PHEVs, and electric bicycles) accounted for 14%. Although the consumer segment accounted for the highest revenues in 2012, the industrial and automotive segments increased at a faster pace. The greatest share of consumer and industrial revenues came from North America, and China led in automotive revenues. (Tohani, 2013).

Increased use of larger lithium-ion batteries can be attributed in part to the rapid replacement of nickel-cadmium batteries with lithium-ion batteries in heavy-duty power tools. According to Robert Bosch GmbH, a leading manufacturer of power tools, 74% of new cordless power tools produced in 2012 were powered by lithium-ion batteries, up from only 26% in 2007 (Müller, 2013).

In 2012, China, Japan, and the Republic of Korea accounted for 85% to 90% of global lithium-ion battery production. Germany, Switzerland, and the United States were among other countries producing lithium-ion batteries (Tohani, 2013). According to a Japanese market research firm, the Republic of Korea overtook Japan (the leading lithium-ion battery producer since 1991) in 2011 to become the leading manufacturer of lithium-ion batteries (Sung-Mi, 2012).



In 2011, Alcoa Inc. developed a thirdgeneration aluminum- lithium alloy that could contribute to lighter, less costly, and more corrosion resistant airplanes compared with those using composite alternatives. The alloy reduced density by up to 7% in critical structural components. In May, as part of a plan to expand its aluminum lithium production capacity

and capabilities, Alcoa began construction of a new \$90 million facility adjacent to its Lafayette, IN, plant with a capacity to produce more than 20,000 t/yr of aluminum lithium. Alcoa also began expanding aluminum lithium capacity at its Technical Center in Alcoa Center, PA, and Alcoa's Kitts Green plant in the United Kingdom (Chai, 2011; Alcoa Inc., 2013, p. 17).

Addition of lithium carbonate to aluminum potlines lowers the melting point of the cryolite bath, allows a lower operating temperature for the cells, increases the electrical conductivity, and decreases bath viscosity. U.S. primary aluminum production and U.S. lithium consumption for aluminum production in 2012 remained near the level in 2011.

"Must-Know": What makes Alcoa bullish on aluminum demand?

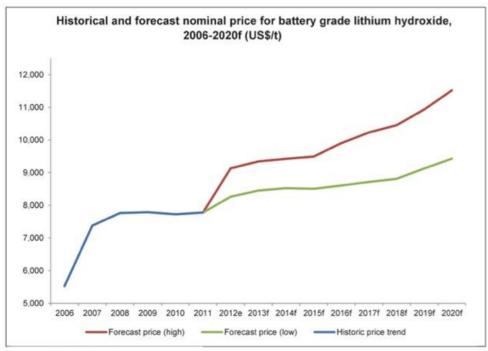
http://finance.yahoo.com/news/must-know-makes-alcoa-bullish-130043815.html

World Review

Worldwide production and consumption of lithium increased in 2012. Two major lithium producing countries, Chile and Australia, increased lithium production by 9% and 8%, respectively, from that of 2011. World lithium production in 2012 (excluding U.S. production) was estimated to be 36,600t of lithium contained in minerals and compounds, an increase of 8% from that of 2011.

Lithium end-use markets for batteries, ceramics and glass, grease, and other industrial applications all increased. World lithium consumption was estimated by Roskill Information Services (2013a) to be 28,200t of lithium contained in minerals and compounds in 2012, an increase of approximately 9% from Roskill's consumption estimate of 2011. Capacity utilization among the current lithium producers was estimated to be greater than 80%.

Total lithium consumption growth averaged 6.4% per year from 2000 through 2012. Based on estimated total lithium consumption and an estimated lithium chemical market share of total consumption of about 75%, an estimated 21,200 t of lithium was consumed in chemicals and the remainder as mineral concentrates used in the ceramics and glass industry in 2012.



Source: Roskill Consulting

Lithium Outlook

World lithium consumption forecasts to 2015 and 2020 were projected by numerous lithium producers and many leading lithium market analysts. On average, their conclusions indicated that world lithium consumption was likely to increase to approximately 190,000 t/yr of LCE by 2015 and to 280,000 t/yr of LCE by 2020 (Clarke, 2012a). From 2012 to 2017, average annual growth in world lithium consumption was expected to be approximately 11% (Baylis, 2013, p. 23). New lithium producers were expected to supply approximately 25% of the lithium required by 2020



Tesla Model – X

(Baylis and Chegwidden, 2012, p. 29).

Annual growth in lithium consumed globally for batteries averaged 21% per year between 2000 and 2012. Demand for rechargeable lithium-ion batteries continues to have the greatest

potential for growth. The lithium-ion battery market was expected to increase by 200% by 2017, the equivalent of an additional 90,000 t of LCE (Baylis, 2013, p. 26). The global market for lithium-ion batteries was forecast to reach \$9 billion by 2015, with potential to exceed \$50 billion by 2020 (Schrader, 2012). Other lithium end uses were projected to increase also, but at lower rates than batteries.

Most global automobile

manufacturers have announced plans to use lithium-ion batteries in current or future generations of EVs, HEVs, and PHEVs. Vehicles with lithium-ion batteries from companies such as Bavarian Motor Works AG (BMW); Ford Motor Co.; General Motors Co.;



Honda Motor Co., Ltd.; Hyundai Group; Tesla Motors, Inc. Toyota Motor Corp.; and Volkswagen Group were introduced in 2012. Major automobile manufacturers formed partnerships with established battery manufacturers to build battery plants for hybrid and electric-vehicles and begin mass production of lithium-ion batteries. The worldwide market for lithium-ion batteries used in light duty vehicles was forecast to increase to approximately \$22 billion by 2020 from \$1.6 billion in 2012. As manufacturing efficiencies improve, the cost of lithium-ion batteries was expected to decrease by more than one-third by 2017 (Pike Research, 2012; Navigant Research, 2013).

The successful use of lithium-ion batteries in EVs, HEVs, and PHEVs could greatly increase consumption of lithium. If the rate of consumption increases faster than supply, prices could increase, and spodumene and



Typical US wind farm that can store electric energy using green energy lithium storage solutions.

other lithium resources that had been considered uneconomic might once again yield economically feasible raw materials for the production of lithium carbonate. New lithium mineral operations under development throughout the world specifically designed to produce battery-grade lithium carbonate demonstrate the potential economic viability of these mineral operations.

Various countries worldwide were establishing national alternative energy policies that have the potential to substantially increase lithium demand. It was anticipated that Asia, North America, and Western Europe would be at the forefront of adopting utility-scale energy storage systems that would become integral components of electricity grids in the future, for long-duration storage as well as short-duration ancillary services. China, in particular, was expected to become the largest utility-scale energy storage market in the world, with \$586 billion in Government funds to be invested by 2020.



Tesla Lithium Car Battery

These energy storage systems could be the beneficiaries of the widespread research and development of lithium-ion batteries for the transportation sector. Of several energy storage technologies competing within the short-duration ancillary services market, advanced lithium-ion batteries were expected to hold the greatest potential, capturing approximately 70% of the ancillary services market worldwide by 2019. Worldwide revenue from sales of lithium-ion batteries for use in utility-scale energy storage systems was expected to increase to nearly \$6 billion in 2020, from \$72 million in 2012 (Pike Research, 2010; Oyama, 2011).

In addition to energy storage systems, several other potential growth areas could significantly increase lithium demand by 2020. Lithium used in solar power applications and in nuclear reactor applications offer substantial opportunities for future lithium growth.



Solar panels that use lithium solutions to store the energy they create.

For further information we recommend reading the entire U.S.G.S Report at: http://www.rmi.org/Content/Images/Lithium%20ion.PDF

Words from Industry Leaders

SQM media release April 4th 2014

We believe the lithium market is positioned to grow in the short and long term, resulting from the development of new technologies as well as due to strong growth in industrial applications. Lithium market demand should grow between 8-10% in 2014

Tesla Credit Suisse Equity Research American Region Specialty Chemicals May 27 2014

Nevada selected as official site for Tesla battery gigafactory. Tesla is also pushing ahead for a gigafactory with 35gwh of production that would equate to 25K tones of lithium carbonate equated demand Tesla Motors Inc - Elon Musk

The need for lower-cost batteries for autos and power storage means there will need to be hundreds of "gigafactories" like the one Tesla is planning to build.

Credit Suisse Research May 27th 2014

Bottom line, demand growth is projected to grow 12% annually compounded, looking out to the end of the decade. While there are a number of capacity projects planned to come up during this time frame, we believe a number of them will be either delayed or potentially even cancelled, suggesting a noticeable spread between theoretical capacity and effective capacity. Should this scenario play out, lithium pricing should see upward pressure looking forward with certain industry checks suggesting 2020 prices could be 40 -60% higher than today.

FMC Minerals – 2013 Annual Report

The lithium business started the year slowly. But by late third quarter, FMC completed operations improvements at its Argentina Salow facility that increased annualized capacity by over 30% from pre-expansion levels.

FMC anticipates a rise in lithium demand of approximately 10% annually throughout 2020, driven mainly by energy storage for batteries used in hybrid and electric vehicles.

Rockwood March 3rd 2014 Conference Call

I think that, worldwide, the demand for lithium products will probably grow by 15% to 20%. The issue for Rockwood is going to be, can we actually supply it? Because we are getting close to being sold out, and that's why we want to bring the new plant on stream, but that plant is not going to come on-stream until 2015.



Liz Jarvis-Shean, Tesla Motors

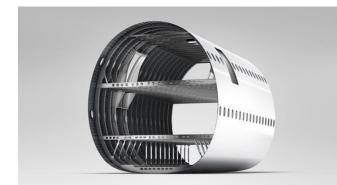
Tesla Motors Inc. (TSLA), the electric vehicle maker co-founded by Elon Musk, plans to use only raw materials sourced in North America for its proposed \$5 billion U.S. battery factory.

The Silicon Valley Company won't look overseas for the graphite, cobalt and other materials needed for its so-called Gigafactory.

"It will enable us to establish a supply chain that is local and focused on minimizing environmental impact while significantly reducing battery cost."

Aluminum-Lithium Alloy

Making transportation Lighter and Greener Using Aluminum–Lithium Alloy



Aircraft manufacturers are continuously seeking to refresh existing aircrafts or develop next generation aircrafts, their customers want planes that are less expensive to fly, have longer inspection intervals, longer useful lifetimes and offer enhanced

comfort for the flying public. Recently, Alcoa Inc. has partnered with aircraft manufacturers to meet this market need. Alcoa has developed new aluminum alloys and third generation aluminum-lithium alloys that are up to 7% less dense than the current generation. These new aluminum-lithium alloys are expected to reduce the next generation, short range aircraft by up to 10% versus composite-intensive planes. This weigh reduction is expected to produce a 12% increase in fuel efficiency. Alcoa is planning to expand their aluminum-lithium production facilities at three locations around the world.

"The future of aviation is being built with aluminum-lithium and Alcoa is making big moves to capture that demand" Klaws Klein, Alcoa Chairman and CEO. "This state of the art facility positions Alcoa as the world's premier aluminum-lithium supplier, offering the broadest portfolio of aluminum. Lithium components for next generation aircraft"

Alcoa Opens World's Largest Aluminum-Lithium Aerospace Plant in Indiana:

http://www.alcoa.com/global/en/news/news_detail.asp?pageID=201410020 00232en&newsYear=2014

	2012	2013	2014	2015	2016	2017				
Mobile phone internet users (billions)	1.58	1.91	2.23	2.50	2.75	2.97				
% change	37.4%	20.7%	16.5%	12.2%	10.0%	8.0%				
% of mobile users	38.8%	44.1%	48.9%	52.4%	55.5%	57.8%				
% of internet users	66.8%	73.4%	79.1%	83.6%	87.3%	90.1%				
% of population	22.6%	27.0%	31.1%	34.5%	37.5%	40.1%				
Note: mobile phone users of any age who access the internet from a mobile browser or an installed application at least once per month; use of SMS/MMS is not considered mobile internet access. Source: eMarketer Dec 2013										

Cell phones, Computers, Power Tools, iPods and iPads.

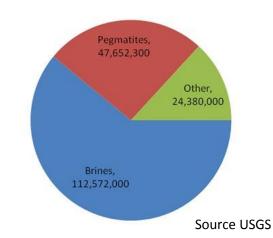
It is estimated that in 2014 smartphones users, worldwide, will total 1.75 billion. In this same time period, Gartner speculates that worldwide traditional PC's, tablets, ultra mobile and mobile phone shipments are on pace to grow 7.6 percent, an increase of 2.5 billion units. Between 2013 and 2017, mobile phone penetration will rise from 61.1% to 69.4% of the global population, according to a new emerging report "Worldwide mobile phone users." On average, mobile devices usually carry between 8-25 grams of lithium, depending on the watt hour ratings of the device. In contrast, vehicles can carry anywhere from 0.3Kg (300g) to 5 Kg of lithium, depending on the type of battery and the size of the car.

Smartphone Users Worldwide Will Total 1.75 Billion in 2014:

http://www.emarketer.com/Article/Smartphone-Users-Worldwide-Will-Total-175-Billion-2014/1010536

Global Lithium Reserves

Global estimates suggest there are more than 30 million lithium resources, however, it is important to know that most deposits are not economically viable. For instance, some of the deposits, both brines and hard rock, may have high levels of impurities that make processing very costly, while others are in



isolated parts of the world and would require high infrastructure expenditures, deeming them uneconomical. In the case of brines, the weather in some regions is not appropriate for the solar evaporation process. There are also many other factors, thus it is necessary to spend a significant amount of time and resources to determine the feasibility of these projects before considering them as viable resources (Euro Pacific-Canada, August 2013)

According to the United States Geological Survey (USGS) it is estimated that the global lithium reserves are in the 13 million tons. These estimates exclude lithium occurrences and resources that have not proven economic.

Reserves
38,000
50,000
1,000,000
46,000
7,500,000
3,500,000
10,000
23,000
80,000
13,047,000

GLOBAL LITHIUM RESERVES

*Global Lithium Reserves from USGS (2011)

Brine Deposits Are Not All The Same



Brine based deposits are located all over the world but only a small number of them are considered to be economical for the recovery of lithium, potash, boron and potassium. We hear the term "playa" and "salar" which primarily means the same thing, a salt encrusted

depression that may or may not be the basin of an evaporated lake.

The best explanation of lithium brine based deposit can be found the USGS (United Stated Geological Survey):

http://pubs.usgs.gov/of/2013/1006/OF13-1006.pdf

Some of the more relevant determining factors for an economical brine based Lithium deposit are as follows:

- Lithium Grate: Solar evaporation of brine can yield a final brine with 0.50% to 6% lithium, depending on the initial concentration.
- Evaporation Rate: This rate depends on the geographical location of the deposit. Traditional evaporation cycles can take up to several years deeming some locations to be un-economical. Several companies are experimenting with various methods of screening systems that could process the brine in several days as opposed to periods of 24 months. These new processing methods are sure to be implemented in future mines and we may see conversions to this system in order to meet increased demands.
- By-products to Lithium Brines: Potassium and boron concentrates can also be recovered from the brines and processed. The sale of these products can make brine operations even more economical.
- Concentrated Sulphate and Magnesium: The magnesium to lithium ratio and lithium to sulphate ration are an important parameter in the economic assessment of a brine project. High magnesium levels in the brine means that a large amount of lithium may be trapped in the magnesium salts during the initial stages of the evaporation process

reducing recovery rates. Also, a high magnesium to lithium ratio means that more soda ash reagent would be required during the chemical processing of the brine adding to raw material costs. The lower the sulphate to lithium ration in the final lithium brine point, the better.

 Localised Infrastructure: Brine deposits located in remote areas away from electricity, water and transportation routes require larger initial investment. Another consideration for the operation of brine based deposits is the quality of the ponds themselves. They must be free of leeks and the location should be able to support multiple ponds to allow for each of the salts in the brine to crystalize in separate ponds, improving the ultimate recovery of lithium.

For the sake of this narrative we are excluding the evaporation and development of hard rock lithium mining, as it is a historical fact that hard rock lithium mining is at least double the cost of brine based operations.

Tesla Motors Inc, the Gigafactory, Elon Musk, and Climate Change

"I could either watch it happen, or be part of it" - Elon Musk

Article by Motley Fool about the Tesla Gigafactory:

http://www.fool.com/investing/general/2014/10/14/what-teslas-gigafactorymeans-for-us-manufacturing.aspx

Panasonic Creates Gigafactory Dedicated Company:

http://cleantechnica.com/2014/10/09/panasonic-gigafactory-company/

Before the First Tesla Gigafactory Has Even Been Built, CA wants to be Home to Tesla's 2nd Gigafactory 2.0:

https://transportevolved.com/2014/09/29/first-tesla-gigafactory-even-builtca-wants-home-teslas-gigafactory-2-0/

The sky's the limit for visionary CEO of Tesla:

http://www.sfgate.com/news/article/The-sky-s-the-limit-for-visionary-CEOof-Tesla-5468907.php

Elon Musk Tells Stephen Colbert Why He Released Tesla Patents to the EV Market:

http://ecowatch.com/2014/07/25/elon-musk-stephen-colbert/

Since its launch in 1995, TopSpeed.com has been providing news in the automotive industry. They currently average 8 million page views per month and have the No. 3 ranking on Cision's "2013 Top 50 Auto Blogs" list.

Top Speed: The 2015 Tesla Model S:

http://www.topspeed.com/cars/tesla/2015-tesla-model-s-ar165742.html

Related Articles

The Problem with Fossil Fuels and Climate Change:

The Great Transition, Part I: From Fossil Fuels to Renewable Energy:

http://www.earth-policy.org/plan b updates/2012/update107

Navigant Research

Navigant Research is a market research and consulting team that provides in-depth analysis of global clean technology markets. The team's research methodology combines supply-side industry analysis, end-user primary research and demand assessment, and deep examination of technology trends to provide a comprehensive view of these industry sectors.

http://www.navigantresearch.com/newsroom/lithium-ion-batteries-forelectric-vehicles-will-surpass-26-billion-in-annual-revenue-by-2023

Argonne National Laboratory.....Affiliated with the US Department of Energy



Argonne National Laboratory located near Lemont, IL outside Chicago is the first science and engineering research national laboratory in the United States,

receiving this designation on July 1, 1946. Argonne is a multidisciplinary science and engineering research center, where "dream teams" of worldclass researchers work alongside experts from industry, academia and other government laboratories to address vital national challenges in clean energy, environment, technology and national security.

See article on website: http://www.rmi.org/Content/Images/Lithium%20ion.PDF

Doing business in Argentina:

Sizzling: Argentina's stock market is up 100%

http://money.cnn.com/2014/09/10/investing/argentina-stock-market-gains/

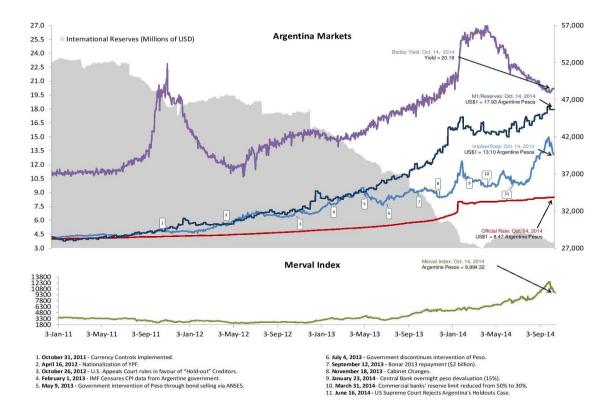
Argentina equities still hot despite the country's debt woes — really

http://business.financialpost.com/2014/08/01/argentina-equities-still-hotdespite-the-countrys-debt-woes-really/

Excerpts from a The Business Monitor International article published January 1st 2014:

"We point out though that recent indicators suggest the central government is seeking in increase foreign investment into the country, prodding potential upside to the mining sector in the coming quarters"

"Still, given the country's current mineral output and industry capacity, we believe the latter half of the decade is likely to see modest growth in the industry value. Argentina's regulatory environment is relatively favourable at present. Federal government policies have yet to restrict or regulate the mining sector extensively given it's previously weak presents. Because mineral rights in Argentina are decentralized and regulated by the individual provinces, we expect exploration and mine development will centre on provinces that are commented towards mining."



Lithium-Ion Batteries: Possible Material Demand Issues

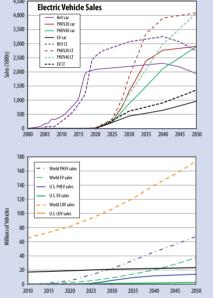


Overview

How much lithium would be required if hybrids, then plug-in hybrids, and then pure electric vehicles expanded their market share extremely rapidly? We estimated an upper bound on the quantity that could be required by using four promising lithium-ion battery chemistries. To evaluate the adequacy of future supply, we compared total demand to (1) estimates of production and reserves and (2) the quantity that could be recovered by recycling.

How Many Vehicles Will Be Sold in the United States and Worldwide?

 U.S. light-duty vehicle sales by type were projected out to 2050 by using a very optimistic scenario for market penetration of electricdrive vehicles, including hybrids, plug-in hybrids, and pure battery electric vehicles. In this scenario, 90% of sales (or 21 million vehicles) have electric drive in 2050, and sales to that date total 465 million.



• The International Energy Agency (IEA) projected world light-duty vehicle sales, which grow much faster than U.S. sales, on the basis of World Bank economic and

United Nations population projections. This graph shows the IEA scenario for the growth in electric-drive vehicles that would be required to meet IPCC CO₂-reduction goals. Pure EVs (as opposed to hybrids) were assumed to account

for over 20% of global sales by 2050 (vs. 10% in Argonne's optimistic scenario).

What Kind of Batteries Might They Use?

- We considered four promising battery chemistries, all of which contain lithium in the cathode and electrolyte, and one of which uses lithium in the anode as well.
- We estimated how much material would be needed if all batteries for electricdrive vehicles were made from each chemistry.
- The battery material masses and chemical compositions were combined to give the total quantity of contained lithium in each battery pack. The maximum quantity of lithium contained is 13 kg, and it is much less for most chemistries and vehicles considered.
- Lithium makes up less than 3% of battery mass.

Battery Chemistry

	System	NCA Graphite	LFP (phosphate) Graphite	MS (spinel) Graphite	MS Titanate
odes	Positive (cathode)	LiNi _{0.8} Co _{0.15} Al _{0.05} O ₂	LiFeP0 ₄	LiMn ₂ 0 ₄	LiMn ₂ 0 ₄
Electrodes	Negative (anode)	Graphite	Graphite	Graphite	Li ₄ Ti ₅ O ₁₂

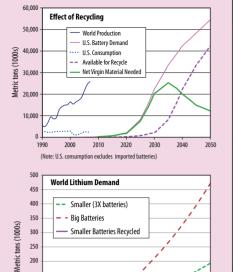
Calculated Lithium Required per Battery Pack (kg contained Li)*

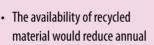
Battery Type	NCA-G			LFP-G			LMO-G			LMO-TiO						
Vehicle range (mi) at 300 Wh/mile	4	20	40	100	4	20	40	100	4	20	40	100	4	20	40	100
Li in cathode (kg)	0.34	1.4	2.8	6.9	0.20	0.80	1.6	4.0	0.15	0.59	1.18	3.0	0.29	1.2	2.3	5.8
Li in electrolyte (kg)	0.04	0.10	0.20	0.55	0.045	0.14	0.26	0.66	0.03	0.09	0.17	0.43	0.05	0.17	0.34	0.85
Li in anode (kg)	0	0	0	0	0	0	0	0	0	0	0	0	0.30	1.21	2.4	6.1
Total Li in battery pack (kg)	0.37	1.5	3.0	7.4	0.24	0.93	1.9	4.7	0.17	0.67	1.4	3.4	0.64	2.5	5.1	12.7

*To convert to carbonate equivalent, multiply by 5.3

How Much Lithium Would Be Needed Each Year?

- · We used the vehicle demand from the high-EV-penetration scenarios and quantities of lithium (using NCA graphite chemistry) per vehicle to estimate the potential demand for lithium, for the United States (right) and the world (below).
- The maximum quantity of lithium that could be available for recycling was estimated by assuming that all material could be recovered after a 10-year (United States) or 15-year (rest of world) service life.





U.S. demand in 2050 from over 50,000 tonnes to about 12,000 tonnes, after a peak in the 2030s of 25,000 tonnes, which is approximately equal to current world production (top graph).

250 200

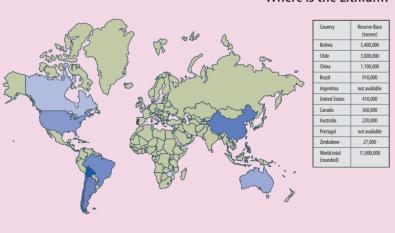
150

100 50

2020

2030

The IEA assumed the vehicles would have large (12–18 kWh) batteries. Production of these batteries would cause world lithium demand to rise to 20 times the current level. But many new vehicles are likely to be city cars or even electric bicycles, which would drop 2050 demand to 8 times the current level. With material recycling, demand for virgin material in 2050 would be only about 4 times the current level.



Where is the Lithium?

How Does the Demand Compare to the Resource Available?

- Even by using the U.S. Geological Survey's (USGS's) conservative estimates of lithium reserves, the available material will not be depleted in the foreseeable future.
- If new capacity is not built fast enough
- to match demand, the price could go up, but the problem will not be that there is no more lithium, at least for the next 40 years.
- Bottom line: Known lithium reserves could meet world demand to 2050.

Can Lithium-Ion Batteries Provide a Bridge to the Future?

 Lithium-ion batteries may not be the "silver bullet" that permanently solves all of the world's energy storage problems, but they can certainly make a large contribution for at least several decades, while the next breakthrough is sought.



- Reports that we are running out of lithium are premature.
- Lithium demand can be met, even with rapid growth of electric drive.
 - Scenarios extended to 2050; new technologies are likely in the next 40 years.
 - Better batteries, additional exploration could extend supply.
- Cobalt supply and price will reduce the importance of NCA-G chemistry.
- Batteries can be reused for lower-performance applications before recycling.
- Recycling processes are needed that:
 - Recover all recyclable materials to extend material supply and moderate prices,
 - Process all likely chemistries, and
 - Minimize energy and environmental impacts.



Cumulative Demand

to 2050

